

Work Order ID 58567 - 2

Tuesday, May 11, 2010 10:58:47 AM



Page 1

Item ID: D2829

Revision ID:

Item Name: Threaded Stud

Start Date: 5/11/2010 Start Qty: 100.00

Required Date: 5/14/2010 Req'd Qty: 100.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: *MC*

QC:

Date: 10-5-11

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2829

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

0.00

0.00

SA 10/05/18

55 *Ø*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

SA 10/05/18

55 *Ø*

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

MC
10/05/19

55 *Ø*

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Start

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Date:

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Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location 25

Memo

0.00

0.00

10-5-20

(SSK) S

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/05/20

LI 6/05/20

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NOTE: Date & initial all entries

Picklist Print

Tuesday, May 11, 2010 10:58:47 AM

Page 1

Work Order ID: 58567

Parent Item: D2829

Parent Item Name: Threaded Stud

Comments: IPP A 99.07.13 New Issue DM

Start Date: 5/11/2010

Required Date: 5/14/2010

Start Qty: 100.00

Required Qty: 100.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|---------------|----------------|--------|
| M304R0.375 | | Purchased | No | | | 110 | f | 30.7400 | 0.1 | | | |
| 304 ROUND BAR 0.375 | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MAT | 12.1 | |
| 111323 | 0 | |
| 114467 | 12.1 | |
| MAT029 | 18.64 | |
| 113325 | 3.85 | |
| 114356 | 14.79 | |

10ft SN 10/05/19

* + 1 foot scrap -> end of bar

9.75

| W/O: | | WORK ORDER CHANGES | | | | | | |
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NOTE: Date & initial all entries

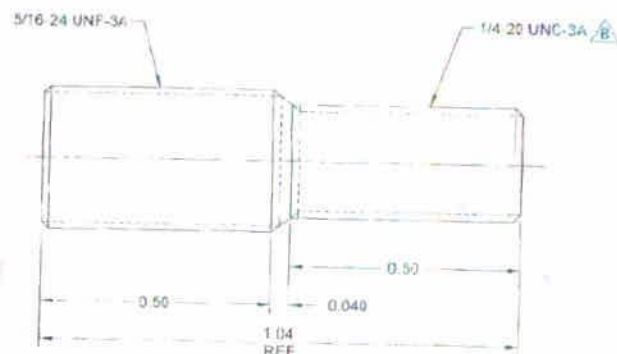
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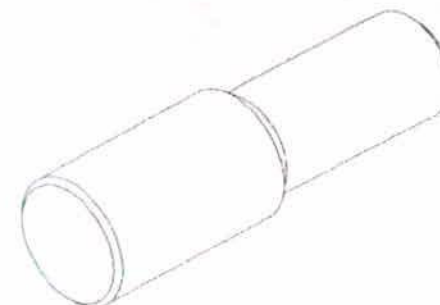
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| | | | | | | | | |

NOTE: Date & initial all entries



D2829 THREADED STUD



RELEASED
06/12/77/1/10

NOTES

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF: DART SPEC. D304RD.DDD
OR
AISI 303 STAINLESS STEEL ROUND BAR
REF: DART SPEC. M303RD.DDD
- 2) FINISH: NONE
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: N/A
- 6) WEIGHT: 3.02 lbs

| | | | | | |
|------------|-------------|---|---|------|----------|
| H | | REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO 'B' SIZE FORMAT. MATERIAL WAS AISI 4130 (2N A6-1). 1/4-20 UNC-3A WAS 1/4-20 UNF-3A (2N C2-1). REASON: REVISION OF C2011 FROM REV F TO REV G. | | MB | 08 10 03 |
| A | | NEW ISSUE | | BY | DATE |
| REV | DESCRIPTION | | BY | DATE | |
| DESIGN | KE | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | | | DRAWING NO. D2829 | | |
| CHECKED | | | REV. E | | |
| MFG. APPR. | | | SHEET 1 OF 1 | | |
| APPROVED | | | TITLE | | |
| DE APPR. | | | SCALE | | |
| DATE | 08 10 03 | | NTS | | |

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